

PIB#	Rev	Year	Month	Day	Model Maker Line	Model Maker Family	PIB Subject	Subject (topic covered or problem fixed)
D63Bulletin-001		1990	8	24	Handling Tools	Elevators	VarcoBJ type air operated elevators	Determined it can be opened while supporting less than two tons
D63Bulletin-A		1990	1	15	Handling Tools	Elevator/Spiders/FMS	BJ elevators, spiders and hooks	Obsolete Equipment notice including BJ elevators, spiders and hooks
D63Bulletin-B		1990	4	9	Handling Tools	Elevator/Spiders/FMS	BJ elevators, spiders and hooks	List of potentially unsafe products along with guidelines for free load test and safety inspection of elevators.
D63Bulletin-002		1991	1	9	Handling Tools	Elevators	Varco BJ Collar type Air Operated Elevator	Determined it can be opened while supporting loads up to 15 tons
D63Bulletin-004		1991	9	25	Handling Tools	Elevators	BJ Type 250 Ton "GG" Elevator	Recall of elevators due to failures, those manufactured in the US before 1983 need to be re-inspected.
D63Bulletin-005		1991	11	1	Overhead/Traveling Equipment	Hooks	Dynaplex and Unimatic Drilling Hooks	Snubber oil level must be maintained and checked on a weekly basis
D63Bulletin-006		1991	11	1	Handling Tools	Elevators	Varco type B.N.C. (Bottle Neck Center) latch	Inspection of latch torsion spring to determine if spring arm is permanently captured by the latch handle.
D63Bulletin-003		1992	4	28	Handling Tools	Elevators	Side Door Collar Type Elevator	Properly latched and locked they can safely lift pipe to or from horizontal and vertical positions
D63Bulletin-007		1992	11	17	Handling Tools	Elevators	BJ Type 175 Ton 'MGG' Elevators	Load test recommendation for all 175 ton elevators
D63Bulletin-008		1992	11	17	Handling Tools	Elevators	Slip Type 'Y' Series Elevators	Slow down the upward motion before derrickman latches the elevator
D63Bulletin-009		1993	3	15	Handling Tools	Bushings	Varco Type MPCH, MSPC, and MSS Master Bushings with bowl lock	Insert bowl should always be locked into master bushing by locking pins
D63Bulletin-010		1993	3	15	Overhead/Traveling Equipment	Hooks	BJ Rod Hooks model R-40 and R-25	Both do not meet minimum safety requirements. The 40 is now rated at 35 tons, the 25 is now rated at 20 tons
D63Bulletin-011		1993	3	15	Handling Tools	Bushings	All Varco Split Casing Bowls	Split casing bowl halves falling through the rotary table
D63Bulletin-012		1993	3	31	Handling Tools	Bushings	Hold Down Bowls for Varco type 20- ¹ / ₂ , 27- ¹ / ₂ HDS and HDP Kelly Bushings	All bushings having old hold down bolts with weld on nuts be removed and replaced with new pierce bolts
D63Bulletin-013		1993	11	8	Handling Tools	Power Slips	Safety latch lock on Varco Spring Type PS-15 Power Slips	Foot latch be fitted with a new latch lock to prevent unlatching should the drill be accelerated upward with slips set
D63Bulletin-014		1993	11	8	Handling Tools	Elevator/Spiders/FMS	BJ 175,250,350, and 500 ton E/S	All be fitted with a modification kit that has a locker finger instead of a locker cam inside the locker assembly
D63Bulletin-016		1993	11	8	Handling Tools	Bushings	Varco Type 27" XHDP Kelly Bushings	New pierce bolts to replace old hold down bolts on lower half of Kelly
D63Bulletin-015		1994	6	10	Handling Tools	Power Slips	PS-15	Power slips adding a safety latch lock
D63Bulletin-017		1994	6	10	Handling Tools	Elevators	BJ D type and X type, Varco SSD type and Web Wilson H type elevator	Latch lock pin upgrade kits increase safety
D63Bulletin-018		1994	6	10	Handling Tools	Elevator/Spiders/FMS	Varco Type 350 ton, 500 ton, and 750 ton E/S	Correct insert installation when a 14" slip body is dressed for 13- ³ / ₈ " casing
D63Bulletin-019		1994	6	10	Handling Tools	Elevators	Varco BJ drill pipe elevators with wear bushing: BNC 350 manual, MGG 350, GG 350 & HGG500 manual and air operated	Prevent accelerated wear of the elevator
D63Bulletin-020		1994	6	10	Handling Tools		Varco BJ Oil Tools Equipment	Reiterate importance of maintenance and authorized repairs
D63Bulletin-021		1994	11	10	Handling Tools	Elevators	Varco BNC (Bottle Neck Catch latch) 18° taper drill pipe elevator	Inform industry on a potentially unsafe condition
D63Bulletin-022		1994	11	10	Handling Tools	Elevators	All VarcoBJ Air Operated Elevators	Potential pinch points of air operated elevators
D63Bulletin-023		1994	11	10	Handling Tools	Elevators	Leveling of Air Operated Elevators	Recommended that 2 balancing strap attachment brackets be added to the top of the rear frames to attach balancing straps
D63Bulletin-024		1994	11	10	Handling Tools	Elevator/Spiders/FMS	Hinge Pin retaining VarcoBJ Elevator/Spider	Inspection of all retaining method of hinge pins
D63Bulletin-025		1994	11	10	Handling Tools	Elevators	Hing pin and latch pin locking method by locking bars	Proper lock bar installation procedure
D63Bulletin-026		1995	3	3	Handling Tools	Elevators	Latch lock indicator pin for air operated elevators	Inspect weld of latch lock indicator pin and inform of design change
D63Bulletin-027		1995	3	1	Handling Tools	Elevators	BJ MGG elevator for 175 ton	De-rating of MGG 175 ton to 150 tons
D63Bulletin-028		1995	5	1	Handling Tools	Elevator/Spiders/FMS	Spider FMS-375	Inspection and maintenance procedure for all FMS-375 units
D63Bulletin-029		1995	6	1	Handling Tools	Elevators	BJ type RG drill elevator for 150 ton	De-rating RG 150 to 125 tons
D63Bulletin-030		1995	6	1	Handling Tools	Power Tools	SSW-40 spinning wrenches	2 modification kits to improve safety and reliability
D63Bulletin-031		1995	8	1	Handling Tools	Elevators	BJ type Y series elevators	Inspection for slip setting ring on 7" slip assembly and check retaining shoulder screws of slip assemblies
D63Bulletin-032		1995	11	1	Handling Tools	Elevator/Spiders/FMS	All Varco Slips of Elevators/Spiders	Slip design change needs blank inserts
D63Bulletin-033		1995	12	1	Handling Tools	Elevators	Air operated HGG and HYC elevators	Incident report resulting in inspection of lockwire of hinge plate bolts for damage
D63Bulletin-034		1996	1	1	Handling Tools	Elevator/Spiders/FMS	Varco BJ Flush Mounted Spider FMS-375	Incident report resulting in regular maintenance recommendation for lifting eyes

D63Bulletin-035		1996	3	1	Handling Tools	Elevator/Spiders/FMS	Varco BJ Flush Mounted Spider FMS-375 with flat top cover	Modification of top guides when working with the flat style top covers
D63Bulletin-036		1996	2	1	Handling Tools	Elevator/Spiders/FMS	Varco 500 Ton Elevator/Spider	Correct installation for Varco type SL and DL 500 ton elevators/spiders
D63Bulletin-037		1996	3	1	Handling Tools	Elevators	All Elevators	Incident Report resulting in recommended daily tests of latching mechanisms
D63Bulletin-038		1996	5	1	Handling Tools	Elevator/Spiders/FMS	Varco BJ FMS-375	Correct usage of slings and availability of higher capacity swivel hoist rings
D63Bulletin-039		1996	4	1	Handling Tools	Elevators	Y-Series Elevators	Inspect Y-Series regularly and provide a Y-Series check list
D63Bulletin-040		1996	5	1	Handling Tools	Elevator/Spiders/FMS	Air operated elevator/spider	Incident report resulting in re-checking the setting of slips
D63Bulletin-041		1996	7	1	Handling Tools		Blank Insert Slips	Inform industry to replace blank inserts routinely
D63Bulletin-042		1996	7	1	Handling Tools		All Power Tongs	Remind industry of proper usage and maintenance
D63Bulletin-043		1996	8	1	Handling Tools	Elevator/Spiders/FMS	All Varco BJ FMS's	Incident report reminding personnel to not put themselves in dangerous positions
D63Bulletin-044		1996	10	1	Handling Tools	Elevators	All Elevators	Incident report reminding all to have mounted hardware properly secured by locking devices
D63Bulletin-045		1996	12	1	Handling Tools	Elevators	Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators	Incident report resulting in industry warning for improperly latching elevators when used for lifting stands of tubulars
D63Bulletin-046		1996	12	1	Handling Tools	Elevator/Spiders/FMS	All FMS Adapter plates	Incident report reminding industry to use both hoist swivel rings to lift adapter plate
D63Bulletin-047		1997	3	1	Handling Tools	Elevators	Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators	Recall of side door collar type elevators dressed with the latch lock pin kits and to inform industry of replacement safety lock pins availability
D63Bulletin-048		1997	5	1	Handling Tools	Power Slips	PS-21 Power Slip	Incident report: Right hand insert carrier fell down hole
D63Bulletin-049		1998	3	1	Handling Tools	Elevators	HGG and HYC air operated elevators	Inform industry of design changes to HCG and HYC elevator lower hinge plates
D63Bulletin-050		1998	3	1	Handling Tools	Elevators	HGG and HYC air operated elevators	Incident report involving an improper weld design
D63Bulletin-051		1998	4	1	Handling Tools	Elevators	BJ type SP and SPL elevators	Incident Report involving 3 broken slip pins and recommends regular inspection and correct pin sizes are used
D63Bulletin-052		1998	5	1	Handling Tools	Power Tools	SSW-10 Spinning Wrenches	Inform industry of using handle guards to reduce accident risk
D63Bulletin-053		1998	9	1	Handling Tools	Elevator/Spiders/FMS	Varco BJ Flush mounted slips	Incident Report resulting in not impacting access covers when removing rotary table and check hose fittings and signs of wear
D63Bulletin-054		1998	10	1	Handling Tools	Safety Clamps	All Varco BJ safety clamps	Incident report involving sheared pin. Recommended inspection to ensure pin's durability
D63Bulletin-055		1998	11	1	Handling Tools	Elevator/Spiders/FMS	All Varco BJ Flush Mounted Slips	Incident Report resulting in a changed top cover with relocated hinges and insisting on inspection of hoses before use
D63Bulletin-056		1998	11	1	Handling Tools	Manual Tongs	HT-100 Long Jaw	Recall HT-100 Long Jaws with specific serial numbers
D63Bulletin-057		1998	11	1	Handling Tools	Safety Clamps	All Varco BJ safety clamps	Redesign and proper installation of the MP safety clamp
D63Bulletin-058		1999	5	1	Handling Tools	Elevator/Spiders/FMS	Varco BJ flush mounted slips and lifting sling.	Solution for potential well safety problems
D63Bulletin-059		1999	6	1	Handling Tools	Elevators	All BJ type SP(L) Elevators	Inform industry of proper use of SP(L) elevators, and a design change
D63Bulletin-060		1999	9	1	Handling Tools	Elevators	Link Block Retainer pins for BJ elevators	Incident Report recommending daily inspection of pins for damage
D63Bulletin-061		1999	9	1	Handling Tools	Elevators	BJ Type MGG 250 Ton Elevators	Unauthorized modification to enable hydraulic modification of the elevator is a hazard
D63Bulletin-062		1999	10	1	Handling Tools	Power Slips	PS-16 Air operated slips	Incident Report recommending a daily inspection of the toe area and slips for signs of wear
D63Bulletin-064		1999	12	1	Handling Tools	Slips	Varco SDXL Handslips	Incident Report recommending daily inspection of handslips for wear and damage
D63Bulletin-063		2000	1	1	Handling Tools	Power Slips	PS-30 and PS-21	Incident Report recommending constant greasing of slips to prevent slips becoming stuck on the pipe
D63Bulletin-065		2000	2	1	Handling Tools	Power Slips	PS-30	Inspection of slip assemblies for the presence of the radius on the lower rib to prevent an improper setting
D63Bulletin-066		2000	2	1	Handling Tools	Power Slips	PS-21, PS-30, FMS	Replacement of hoist swivel rings with rings having a one-piece forged bail.
D63Bulletin-067		2000	3	1	Handling Tools	Power Slips	14" Pipe Opening PS-30	Pipe opening issue for the 13- ³ / ₈ "-14" insert carriers
D63Bulletin-068		2000	5	1	Handling Tools	Elevators	BX frame 3,4,5	Incident Report resulting in inspections of BX elevators for plug security and loose parts
D63Bulletin-069		2000	5	1	Handling Tools	Power Tools	SSW-30	Incident Report recommending proper security of all locking devices to prevent unscrewing
D63Bulletin-070		2000	6	1	Handling Tools	Elevator/Spiders/FMS	FMS Cylinder Rods	Proper inspection of all cylinder rod ends must be done in order to prevent rod failure
D63Bulletin-071		2000	7	1	Handling Tools	Power Slips	PS-21 and PS-30	Recall program and downgrading PS-21 and PS-30 to
D63Bulletin-072		2000	7	1	Handling Tools	Power Slips	PS-21 and PS-30	Incident Report reminding industry to use the correct ram size guides
D63Bulletin-073		2000	9	1	Handling Tools	Elevators	BX 3,4,5 Elevators	Incident Report reminding the industry of the proper lifting and latching procedures

D63Bulletin-074		2000	9	1	Handling Tools	Power Slips	PS-21 and PS-30 top covers	Incident Report recommending to not manually open or close top cover and always use a hoist tugging attachment
D63Bulletin-075	2	2000	10	1	Handling Tools	Slips	All Varco BJ Hand Slips	Proper care and maintenance of hand slips and bowels
D63Bulletin-076		2000	12	1	Handling Tools	Elevators	BX 3,4,5 Hydraulic Elevators	Industry reminder to keep all hydraulic hoses clear and by using BX support brackets
D63Bulletin-077		2000	12	1	Handling Tools	Elevators	BX 3,4,5 Hydraulic Elevators	Incident Report reminding industry to use proper lynch pins and locking pins when securing the elevators
D63Bulletin-078		2000	12	1	Handling Tools	Elevator/Spiders/FMS	FMS-375, Varco DL/SL type E/S	Incident Report reminding industry to only use VarcoBJ retaining bolts and parts to secure bottom guides
D63Bulletin-079		2000	12	1	Handling Tools	Slips	Varco BJ SDHL Handslips	Informing the industry about new handslips for use in deep water drilling applications
D63Bulletin-080		2001	3	1	Handling Tools	Elevators	All Manual Elevators	Incident Report recommending to not use the rear handle of an elevator is not a lifting point
D63Bulletin-081		2001	3	1	Handling Tools	Links	Elevators Links and Bails	Unauthorized welding of fractured links is not a proper fix due to the material being unweldable, and therefore unsafe
D63Bulletin-082		2001	5	1	Handling Tools	Elevators	BX Hydraulic Actuated Elevators	Incident Report reminding industry to isolate hydraulics when working on around BX
D63Bulletin-084		2001	9	1	Handling Tools		Warning plates on all equipment	Incident Report reminding industry to check all warning plate retention screws
D63Bulletin-085		2001	10	1	Handling Tools	Elevators	BX Frame 1,2,3,4,5 bushing rating	Informing industry to ratings
D63Bulletin-086		2001	12	1	Handling Tools	Elevators	All BNC type elevators	Inform industry of a failure with BNC latch pin, recommending regular inspection and maintenance to prevent injury
D63Bulletin-087		2001	12	1	Handling Tools	Power Slips	PS-15, PS-16 slip assemblies	Recommended slip hanger inspection and maintenance to prevent hanger failure
D63Bulletin-088		2001	12	1	Handling Tools	Power Slips	PS-21 PS-30 Drill Collar Insert Carriers	Inform industry of Drill Collar Insert Carrier Capacities and the recommended Slip Recess Lengths
D63Bulletin-089		2001	12	1	Handling Tools	Power Slips	PS-21 and PS-30 Slip Assemblies for Insert Carriers	Remind Industry to regularly grease the slips and insert carriers
D63Bulletin-090		2002	2	1	Handling Tools	Elevators	Link Block design change for all BX Frame 3,4,5 hydraulic elevators	Inform industry of design change
D63Bulletin-091		2002	2	1	Handling Tools	Elevators	Varco Air operated Elevators	Inform industry of design change
D63Bulletin-092		2002	2	1	Handling Tools	Power Slips	PS-21 with centering device	Correct opening dimensions for the PS-21 Top Covers
D63Bulletin-093		2002	2	1	Handling Tools	Power Slips	PS-21	To prevent shearing of the bolts conduct inspection and maintenance
D63Bulletin-094		2002	6	1			Warning plates on air operated equipment	Check all warning plate retention screws and new vinyl labels available to replace steel warning plates
D63Bulletin-095		2002	6	1	Handling Tools	Bushings	Master Bushing Lifting Sling	To prevent accident, make sure all hooks are set in the bushings and check all hooks for wear
D63Bulletin-096		2002	7	1	Handling Tools	Tongs	HT-Type Manual Tong Hanger	Incident Report recommending all hangers be replaced with ones that have stop pads.
D63Bulletin-097		2002	10	1	Handling Tools	Elevators	Varco BJ Air Operated Elevators	Incident Report reminding proper use of elevators and only grabbing safe points of the elevator
D63Bulletin-098		2002	10	1	Overhead/Traveling Equipment	Hooks	Web Wilson Hydra Hooks	Incident report involving a hook failure. Recommended proper inspection of the hook with attention to the shank groove and shank head split ring
D63Bulletin-099		2002	10	1	Handling Tools	Elevators	All Y-Series Slip Type Elevators	Incident Report reminding industry that elevators are only used for handling tubing/casing, not drill pipe
D63Bulletin-100		2002	10	1	Handling Tools	Elevators	BX Hydraulic Elevators	Proper installation of BX sequence valve
D63Bulletin-101		2002	10	1	Handling Tools	Elevators	BX Hydraulic Elevators	Correct use of BX Hydraulic actuated elevators
D63Bulletin-102		2003	3	1	Handling Tools	Elevators	BX Frame 3,4,5 Hydraulic Elevators	Incident Report reminding industry to inspect all parts for damage and wear.
D63Bulletin-103		2003	3	1	Handling Tools	Elevators	BX Frame 3,4,5 Hydraulic Elevators	Incident Report informing industry of a failed bushing retainer pin
D63Bulletin-104		2003	4	1	Handling Tools	Tongs	All HT-Series Manual Tong Hangers	Incident Report recommending that the use of a counterbalance system rather than the use of an air hoist or other lifting device
D63Bulletin-106		2003	8	1	Handling Tools	Elevators	Y-Series Slip Type Elevators	Inform industry of how to use Y series elevators to run drill pipe
D63Bulletin-107		2003	9	1	Rotary Tables	Rotary Support Tables	VarcoBJ RST's	RST operation without damage to seals on RST slipping
D63Bulletin-108		2003	9	1	Handling Tools	Elevators	Y-Series Slip Type Elevators	Inform industry of proper use of Y series elevators on IU and IEU drill pipe
D63Bulletin-109		2003	9	1	Handling Tools	Elevator/Spiders/FMS	FMS-375	Inform industry of the FMS product enhancement
D63Bulletin-110		2003	10	1	Handling Tools	Power Slips	PS-30 and PS-21 Power Slips	Incident Report recommending proper inspection and security of ram pins
D63Bulletin-111		2003	10	1	Handling Tools	Elevators	Varco BJ BX Elevators	Inform industry about the status of the elevator upgrade program
D63Bulletin-112		2003	11	1	Handling Tools	Tongs	HT Manual Tongs	Inform industry about new ratings for HT Manual tongs
D63Bulletin-105		2004	6	1	Handling Tools	Tongs	BJ X-type, D-type. Varco SDD-type, Web Wilson H-type elevators	Reminder to install safety latch lock pin retrofit kit.

D63Bulletin-113		2004	1	1	Handling Tools	Tongs	HT Manual Tongs	Incident Report recommending that all bolts are fastened and allow for proper hand clearance.
D63Bulletin-114		2004	4	1	Handling Tools	Tongs	HT Manual Tongs	Incident Report of failed tongs. Recommended regular inspection and as well as routine maintenance
D63Bulletin-115		2004	6	1	Handling Tools	Elevators	BX Frame 3,4,5 hydraulic Elevators	Inform industry of new BX latch valve kit
D63Bulletin-116		2004	6	1	Handling Tools	Power Slips	PS-30	Inform industry about the status of the PS-30 upgrade program
D63Bulletin-117		2004	10	1	Rotary Tables	Rotary Support Tables	RST-495 and RST-605	Inform industry about all available RST upgrades and limited time frame of upgrades under warranty
D63Bulletin-118		2004	11	1	Handling Tools		Lifting Aids	Inform the industry of a possible unsafe situation when using slip and carrier lift tools
D63Bulletin-119		2004	12	1	Handling Tools	Power Slips	PS-30 Power Slips	Inform the industry about the completion of the PS-30 upgrade programs
D63Bulletin-120		2004	12	1	Handling Tools	Elevators	SLBB elevators with rating of 500 or 400 tons	Inform the industry of de-rating on 500 and 400 ton rated SLBB elevators
D63Bulletin-121		2006	2	1	Handling Tools	Power Slips	PS-30 slips 18" and above	Warn the industry to avoid Crushed pipe incidents while using PS-30 slips on large diameter, low grade, thin wall pipe
D63Bulletin-122		2006	5	1	Handling Tools	Elevators	Manual elevators	Inform industry of revised user's manual
D63Bulletin-123		2006	10	1	Handling Tools	Elevator/Spiders/FMS	All 750 Ton E/S Slip assemblies	Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use
D63Bulletin-124		2007	5	1	Handling Tools	Elevator/Spiders/FMS	All 750 Ton 6- ⁵ / ₈ " to 14" E/S slips	Follow up incident report to #123
D63Bulletin-125		2007	9	1	Handling Tools	Elevator/Spiders/FMS	250 Ton BJ Elevator/Spider	Inform customers on a potential problem with slip setting
D63Bulletin-126		2007	11	1	Handling Tools	Elevator/Spiders/FMS	Slip lock on BJ type Elevator/Spiders	To reinstate the importance of bulletin 14 informing customers of potentially unsafe situation
D63Bulletin-127	-	2009	5	1	Handling Tools	Slips	Multi segment hand slips	To inform customers of the possibility of breaking button retainers
D63Bulletin-128		2009	6	1	Handling Tools	Elevators	BX Rotator	Incident report informing customers of an accident whereby, a BX rotator broke and fell on the rig floor
D63Bulletin-129	-	2009	7	24	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part no 50004000Y30 & Y10)	Dropped pipe incident using BX5 with square shoulder Riser Bushing
D63Bulletin-130	-	2009	12	1	Handling Tools	Elevators	YC (p/n 55600) and YT (p/n 24140) elevators (YT elevators with lock bars installed are not part of this bulletin)	YC and YT Elevator Enhancement
D63BX5-131-PIB-001	-	2009	12	14	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10)	Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129
D63-BX-136-PIB-001	-	2010	8	18	Handling Tools	Elevators	BX3, BX4-50, BX4-75, BX5 & BX5	Availability of the New Improved Design BX Type Elevator Latch Cylinder, Door Cylinder and Manifold
D63-BX4-133-PIB-001		2010	2	1	Handling Tools	Elevators	All BX4-50 and BX4-75 elevators and casing, drill pipe, drill collar and riser bushings	BX elevator capacities
D63BX5-132-PIB-001	-	2010	1	22	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10)	Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129 & 131
D63-BX5-134-PIB-001	-	2010	3	19	Handling Tools	Elevators	All BX5 Hydraulic Elevators (P/N: 50004000Y10 & 50004000Y30)	Final Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No's. 129, 131 & 132
D63-CRT350-135-PIB-001	-	2010	4	20	Casing Running Tools	CRT	CRT350	Broken Cotter Pins on CRT350 Lower Link Pin
D63-SDHL-137-PIB-001	-	2010	10	21	Handling Tools	Slips	All SDXL and SDHL hand slips.	Recommended use of rated SDHL over SDXL hand slips on floaters.
D63-X-Series-138-PIB-001	-	2010	11	1	Handling Tools	Elevators	single joint elevators (P/N's: starting with 50004929Y, 50004931Y, 50004933Y & 50004935Y)	SJX type verification pin
D63Bulletin-123 Rev02	B	2011	6	15	Handling Tools	Elevator/Spiders/FMS	All 750 Ton E/S Slip assemblies	Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use
D63OEM-140-PIB-001	-	2011	11	17	Handling Tools		All NOV (Original Equipment Manufacturer, OEM) parts and products	This Safety Bulletin addresses: (a) Non-Original Equipment Manufacturer parts and/or unauthorized Product enhancements, modifications or repairs, and (b) third party user manuals and other materials
D63SJH-139-PIB-001	-	2011	11	17	Handling Tools	Elevators	SJH Type Single Joint Elevator (P/N 50003135Y***, 50003155Y*** and 50003175Y***)	Dropped pipe when using SJH Type Single Joint Elevator
D63FMS375-141-PIB-001	-	2012		10	Handling Tools	Elevator/Spiders/FMS	All Varco Type Elevator/Spiders and FMS375	Inform NOV customers to inspect the wear on bottom guide flanges and (old design) guide keepers to prevent potential dropped objects
Varco-ES-142-PIB-001	0	2012		2	Handling Tools	Elevator/Spiders/FMS	All Varco Type Elevator/Spiders	Dropped string with Varco type Elevator/Spider (13800Y)

Adapter-143-PIB-001	-	2013	3	15	Handling Tools	Elevator/Spiders/FMS	All NOV FMS375 adapter rings part no.'s: 200990-11, 200991-11, 200995-11, 201430-1 and 202244-1	To inform the industry of a potential pinch point, when closing adapters
Slips-145-PIB-001	-	2013	3	31	Handling Tools	Slips	All hand slips, type SDS, SDML, SDXL, SDHL, CMS-XL, DCS, UC-3 and UC-4 equipped with cast handle. (pn 3765, 3766, 3767, 3768 and 7704-A-17). Hand slips with forged and flex handles are excluded from this bulletin.	Potential hand injury when using hand slips
BoreMatch-148-PIB-001	1	2013	10	10	Handling Tools	Elevators	BoreMatch", part number 10710179-001. "Profile gauge" part number 10146201-001 (or legacy part number	Driven by dropped object occurrences, NOV provides tools that help customers to reduce dropped pipe incidents caused by wrong diametrical pipe versus elevator combinations and/or caused by wrong, inadequate elevator bore versus Tool Joint (TJ) contour
BX-144-PIB-001	-	2013	3	18	Handling Tools	Elevators	All NOV BX elevators equipped with latch valve 50003960-11.	To inform the industry of a near dropped object incident involving BX latch valve roller
BX-149-PIB-001	1	2013	11	5	Handling Tools	Elevators	BX5 hydraulic elevator	Incorrect retainer bolt installed in BX5. (Ref. tracker ticket NOV-404608)
D63-BX-146-PIB-001	1	2013	4	27	Handling Tools	Elevators	BX Elevators (203300YXX, 50000640Y, 50000650Y and 50004000YXX)	To inform customers of a dropped object from BX elevator
ES-147-pib-001	1	2013	10	24	Handling Tools	Elevator/Spiders/FMS	Slip assembly 13-3/8" used in Varco 14"-500T pneumatic and hydraulic operated Elevator/Spider and in FMS375	To inform the industry of a potential dropped object if incorrect inserts are installed
OEM-150-PIB-001	-	2013	12	5	Handling Tools	Elevator/Spiders/FMS	All NOV Original Equipment Manufacturer (OEM) products, using slips	Inform the industry that NOV's product warranty is void when non-OEM slips are used in NOV (slip type) products
Aop-151-PIB-001	1	2014	2	25	Handling Tools	Elevators		Dropped pipe incident when using HYC Air operated elevator
BX4-155-PIB-001	1	2014	11	12	Handling Tools	Elevators	BX4-50 & BX 4-75 Elevators	Part no. change & product enhancements
ES-152-PIB-001	1	2014	2	25	Handling Tools	Elevator/Spiders/FMS	All Varco types Elevator/Spider (500T, 750T and 1000T)	Missing safety cable(s)
SJX-154-PIB-001	1	2014	6	8	Handling Tools	Elevators	SJX type single joint elevator	Dropped object and lock screw change Single Joint elevator. (Ref. tracker ticket NOV-390693)
BX/Links-153-PIB-001 Rev02	2	2015	4	10	Handling Tools	Elevators	Interference between BX4-75 elevator and 750T Links	BX4-75 elevator (50000650Y/Z/10034284-001) and 750T Links (16143Y/ZXXX/10490414-XXX)
Adapter Ring-158-PIB-001	4	2015	8	1	Rig Floor Equipment	Rotary Tables	Split type tools, bushings in Rotary Tables	Bent and broken hinged adapter ring hinge pints
BJ-160-PIB-001	1	2015	4	21	Handling Tools	Elevator/Spiders/FMS	BJ type 250 & 350T Slips	Secondary retention kits
BX-166-PIB-001	1	2015	6	22	Handling Tools	Elevators	BX4-75	Elevator opened underload
BX-168-PIB-001	3	2015	8	4	Handling Tools	Elevators	BX5 & Links	Possible interference
BX-169-PIB-001	1	2015	8	6	Handling Tools	Elevators	All BX Elevators	Dropped incidents
BX7-163-PIB-001	1	2015	5	11	Handling Tools	Elevators	BX7	Indications
BX7-164-PIB-001	1	2015	5	19	Handling Tools	Elevators	BX7	Possible closing issues
HGG-0162-PIB-001	1	2015	4	30	Handling Tools	Elevators	HGG Elev	Possible interference
PS-165-PIB-001	1	2015	5	22	Handling Tools	Power Slips	PS 21/PS30	Dropped object
RST-170-PIB-001	1	2015	8	13	Rig Floor Equipment	Rotary Tables	RST	Incorrect spring
SJL-167-PIB-001	2	2015	7	20	Handling Tools	Elevators	SJL Series	Product upgrade and part no. change
Split Bowl-157-PIB-001	1	2015	2	1	Handling Tools	Bushings	# Split Bowl 1, 2 & 3 used in Master Bushings	Possible indications in the lug area
SSD-159-PIB-001	1	2015	3	1	Handling Tools	Elevators	SSD side door elevators	Potential pinch point on side door elevators
Strap-161-PIB-001	1	2015	4	22	Handling Tools	Elevators	Elevator Balance Strap	Safety alert
1000010831-SA	1	2016	5	16	Handling Tools	BX	Dropped object involving a bushing lock assembly of a BX7-1250T elevator	Advise customers of dropped bushing retainer from a BX7 elevator.
1000010842-PIB	1	2016	5	19	Handling Tools	All NOV Hand slips	Bulletin No. 75 of October 2000 is obsolete and replaced by this bulletin. Both bulletins have close to the same content however maximum clearance between insert backs and dovetail slots was changed from 1/16" to 1/8".	To inform customers of required care and maintenance of hand slips.
1000011744-PIB	2	2016	12	2	Handling Tools	Elevators	All Manual/Air operated Elevators equipped with lock bars	Installation of lockbars
1000011823-PIB	1	2016	10	26	Handling Tools	Air operated Elevators	Proper use of air operated elevators	Inform users of proper use of air operated elevators and availability of updated manual.
1000011825-PIB	1	2016	11	11	Handling Tools	MBH1250	Incorrect stamping of split bowls	MBH1250 Master Bushing sold with split bowl #1,#2 or #3

BX-177-PIB-001 Rev03	3	2016	5	30	Handling Tools	BX	Increased BX7 size range requiring stronger trigger finger spring.	To inform customers of increased size range.
1000011894-PIN	1	2017	2	2	Handling Tools	Rollerless Fast Line Stabilizer	Availability of new rollerless Fast Line Stabilizer to reduce maintenance and potential dropped objects.	
1000011941-PIN	1	2017	7	18	Handling Tools	Elevators	BX7	To inform NOV customers of availability of stronger spring for the BX7 bushing pin.
1000012028-PIN	1	2017	5	3	Handling Tools	Power slips	PS21/30	Part numbers and ratings for PS30 and PS21 Power Slips per API 7K specification, 5 th and 6 th editions.
1000012092-PIN	1	2017	5	2	Handling Tools	Power slips	PS495	Availability of PS495 Insert Carrier upgrade and improved Wear Resistant Top Guides
1000012108-SA	2	2017	6	28	Handling Tools	Elevators	All Bit breaker plates	To inform the industry of a reported incident during handling of the bit breaker plate.
1000012145-SA	1	2017	7	3	Handling Tools	Elevators	BX5 elevator	Advise customers of dropped bolt and lock washer from a BX5 elevator.
1000012319-PIN	1	2017	12	19	Handling Tools	Elevators	All SMX elevators	To inform NOV customers of availability of a SMX cam latch enhancement kit.
ALL RSA-178-PIB-001	1	2017	12	15	All NOV RST Top Side Equipment	All NOV Rig Systems Topside Equipment	Secondary Retention and Dropped Object Prevention (DROPS).	Inform all NOV employees of the secondary retention and dropped object prevention initiatives and to ensure full integration of DROPS philosophy into the design of equipment integrated into procedures, processes and standards to prevent Dropped Objects occurring.
BX-168-PIB-001 Rev03	4	2017	5	16	Handling Tools	BX	Interference between BX5 elevator door and 1,000/1,250 sTon NOV links	To inform the industry of possible interference between the lower link eye and elevator doors. Note NOV 1,250 sTon links have exactly the same dimensions as the 1,000 sTon version
BX-171-PIB-001	2	2017	7	1	Handling Tools	Elevators	All BX Elevators	Potential safety issue
BX-172-PIB-001	1	2017	10	15	Handling Tools	Elevators	BX 3 & BX 4	Dropped object
BX-177-PIB-001	3	2017	12	15	Handling Tools	BX	Increased BX7 size range requiring stronger trigger finger spring	Increased BX7 size range requiring stronger trigger finger spring due to increase of bushing weight
PS15-16-174-PIB-001	1	2017	11	15	Handling Tools	PS-15/PS-16 Power Slip	PS-15/16 slip Sets	Printing error in the Rotary and Handling Tools Catalog 2013 Land and Offshore.
PS15-16-175-PIB-001	1	2017	11	15	Handling Tools	PS-15/PS-16 Power Slip	PS-15/16 slip Sets	Advise customer of dropped inserts from a PS-16 Power Slip
RST-176-PIB-001	1	2017	11	15	Rig Floor Equipment	RST375, RST495, RST605 & RST755	Flushing enhancement PS21/30 circuit.	Inform the industry of an available enhancement to improve hydraulic system flushing performance and reduce the risk of locked-in pressure.
Slips-173-PIB-001	1	2017	11	15	Handling Tools	Slips	CMS CPS & DCS Slips	Missing Cotter pins
1000010915-PIB	3	2018	6	20	Handling Tools	Equipment as described in API specification 7K sixth edition, section1	Impact of upcoming effectivity of API 7K sixth edition.	Handling Tools, not limited to : Rotary tables; Rotary Bushings; Manual Tongs; Safety Clamps not used as hoisting devices; Rotary Slips, both manual and powered; Slip bowls; Spiders, both manual and powered.
1000012136-PIN	4	2018	2	9	Handling Tools	Elevators	BX3, BX4-35, BX4-50, BX4-75, BX5, BX7 elevators	Increased reliability of BX closed and latched feedback signal.
1000012197-PIB	5	2019	1	28	Handling Tools	Elevators	Broken door cylinder on BX5 Elevator	To advise customers to inspect the condition of the hydraulic cylinders in the BX5 & BX7 Elevator.
1000012425-PIB	1	2018	2	26	Handling Tools	Rotary Hand Slips	Changes to Rotary Hand Slips	To inform customers of changes to rotary hand slips.
1000012508-PIB	1	2018	5	9	Handling Tools	Power Slips	PS15, PS16 units and slips	To provide unit and size equipment information related to part number, rating and API compliance status.
1000012516-PIN	1	2018	5	15	Handling Tools	PS16 Power Slip	Double detent solenoid upgrade	To inform customers of an available upgrade kit for the control valve on the PS16 Power Slip.
1000012640-PIB	1	2018	9	7	Handling Tools	Elevators	Inspection and maintenance of NOV handling tools	To emphasize the importance of recommended inspection and maintenance guidelines for handling tools based on a recent incident
1000012730-PIN	1	2018	10	10	Handling Tools	Manual Tongs	Availability of new design Snub Line Savers.	To inform customers of the availability of new design Snub Line Saver.
G-type-180-PIB-001	2	2018	11	19	Handling Tools	Elevators	Non-vertical lifting with G-type Elevators	To inform customers that the G-type Elevator is not designed for non-vertical lifting
PS21/30-156-PIB-001	3	2018	3	20	Handling Tools	Power Slips	PS21, PS30 and PS495	All SBC\PLC controlled PS21, PS30 and PS495 Power Slips
RST-179-PIB-001	1	2018	1	16	Rig Floor Equipment	RST495-3G & RST605-2G w/Slipring	Enhancement improved RST torque output and seal performance.	Inform the industry of an available enhancement, to improve RST torque output and seal performance.
1000012777-PIB	1	2019	2	1	Handling Tools	Elevators	SMX hinge-pin bottom retention	To inform customers of the establishment of new criteria for SMX hinge-pin bottom retention, and the availability of upgrade kits.

